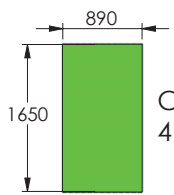
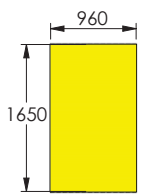


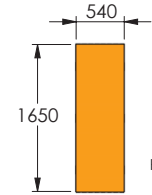
**Cladding Panel A**  
46 off Req'd  
Rev C Quantity 2



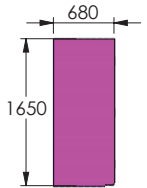
**Cladding Panel B**  
4 off Req'd



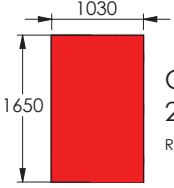
**Cladding Panel C**  
4 off Req'd



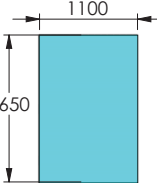
**Cladding Panel D**  
2 off Req'd  
Rev C Reverted to Rev A Dims



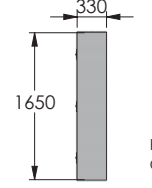
**Cladding Panel E**  
2 off Req'd  
Rev C Reverted to Rev A Dims



**Cladding Panel F**  
2 off Req'd  
Rev C Reverted to Rev A Dims



**Cladding Panel G**  
2 off Req'd  
Rev C Cut down 2 Panel A's to make new Panel G's



**Cladding Panel H**  
2 off Req'd  
Rev C Resized (70mm) Colour pattern adjusted



Panel A's in this column require bracket adjustment RH 203mm towards centre

Panel A's in this column require bracket adjustment RH 168mm towards centre

Rev C Cut down 2 Panel A's to make new Panel G's

Bottom panels this row will need to be trimmed 60mm

GENERAL DIM TOLERANCES EXCEPT WHERE STATED  
GENERAL  $\pm 2.0\text{mm}$  Length /  $\pm 1.0\text{mm}$  Hole/Hole  
ANGULAR  $\pm 0^{\circ}30'$   
ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED  
6mm Fillet Weld (z) WPS1 UNLESS OTHERWISE STATED  
DO NOT SCALE IF IN DOUBT PLEASE ASK  
THIRD ANGLE PROJECTION

CLIENT:  
**Spence Construction**  
CONTRACT TITLE:  
**Blackhorse Road Station**  
DRAWING TITLE:  
**Cladding Panels**

CONTRACT No. **4848** QUOTATION No. **12221**

DRAWING No. **4848-02-03**

DRAWN BY **KM** CHECKED BY **NH**

FIRST ISSUE DATE **12/12/2017** SHEET **1 of 1**

SCALE **1:60** SHEET SIZE **A3 Landscape**

Revision **A** 15/03/2018 **KM**  
Panel sizes revised

Revision **B** 11/06/2018 **KM**  
Panels revised to Framework size changes

Revision **C** 10/08/2018 **KM**  
Updated following site frame fit

Revision **D**

Revision **E**

Revision **F**

CLIENT APPROVED:

EN 1090 EXC2 YES NO

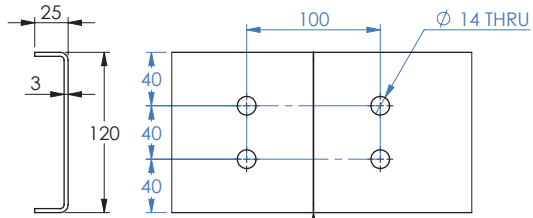
NDT Req'd ? YES NO

**ASSESMONT** LTD  
STEEL FABRICATION & INSTALLATION  
SHOT BLASTING & POWDER COATING

The copyright in this drawing is owned by Assesmont Ltd. It may not be published or reproduced in any material form without the express written consent of the Company.

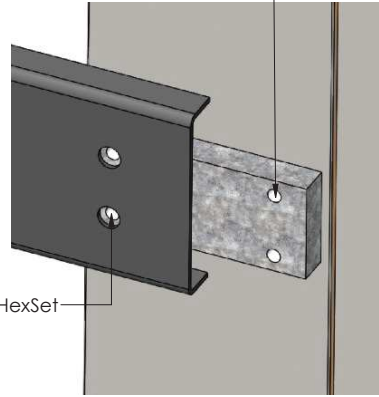


Cladding Mounting Channels  
3.0mm Mild Steel  
Powder Coat Finish  
RAL 9005 Matt Black



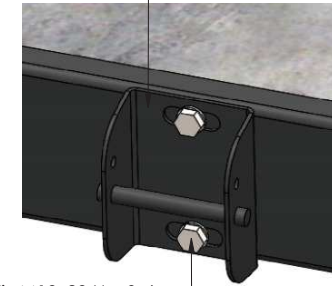
Channel Joint (Not Welded)

Channel Fixing Plates  
174 off req'd  
Flat 60x20 x 140mm

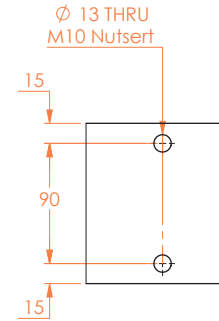


Fix M10x20 HexSet

Cladding Panel Bracket  
546 off req'd

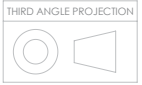


Fix M10x20 HexSet



GENERAL DIMN TOLERANCES EXCEPT WHERE STATED  
GENERAL  $\pm 2.0\text{mm}$  Length /  $\pm 1.0\text{mm}$  Hole/Hole  
ANGULAR  $\pm 0^{\circ}30'$   
ALL DIMENSIONS IN MILLIMETRES  
UNLESS OTHERWISE STATED  
6mm Fillet Weld (z) WPS1  
UNLESS OTHERWISE STATED

DO NOT SCALE  
IF IN DOUBT PLEASE ASK



CLIENT:

Spence Construction

CONTRACT TITLE:

Blackhorse Road Station

DRAWING TITLE:

Cladding Fixing Channels

CONTRACT No.  
4848

QUOTATION No.  
12221

DRAWING No.  
4848-02-04

DRAWN BY  
KM

CHECKED BY

FIRST ISSUE DATE  
18/04/2018

SHEET  
2 of 3

SCALE  
1:25

SHEET SIZE  
A3 Landscape

Revision  
A  
12/06/2018  
Channels Adjusted for Framework change

Revision  
B  
09/08/2018  
Updated following site change

Revision  
C

Revision  
D

Revision  
E

Revision  
F

CLIENT APPROVED:

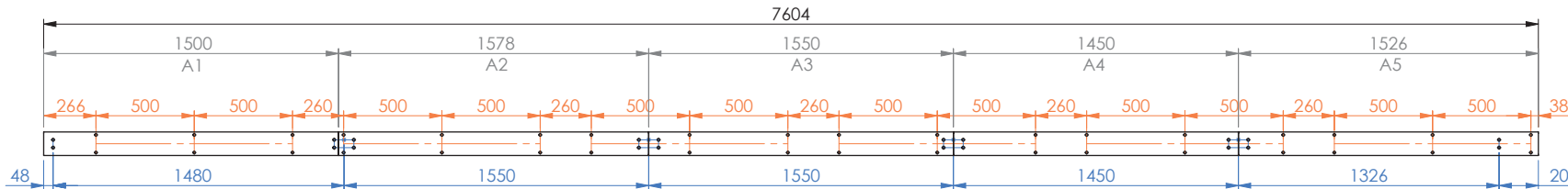
EN 1090 EXC2 YES NO

NDT Req'd ? YES NO

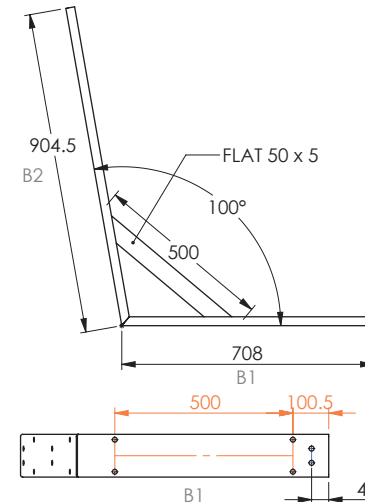
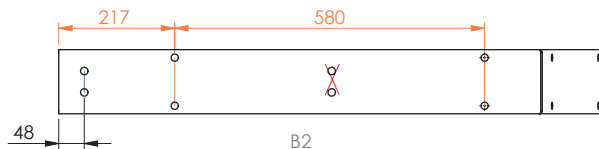
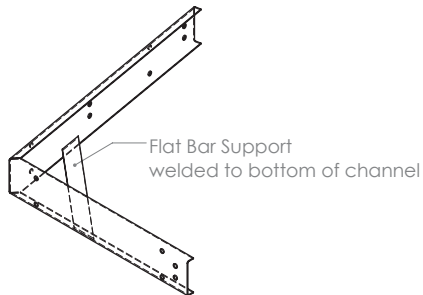
**ASSESMONT**  
STEEL FABRICATION & INSTALLATION  
SHOT BLASTING & POWDER COATING

The copyright in this drawing is owned by Assesmont Ltd.  
It may not be published or reproduced in any material form  
without the express written consent of the Company.

A  
12 off Req'd  Rev B No Change



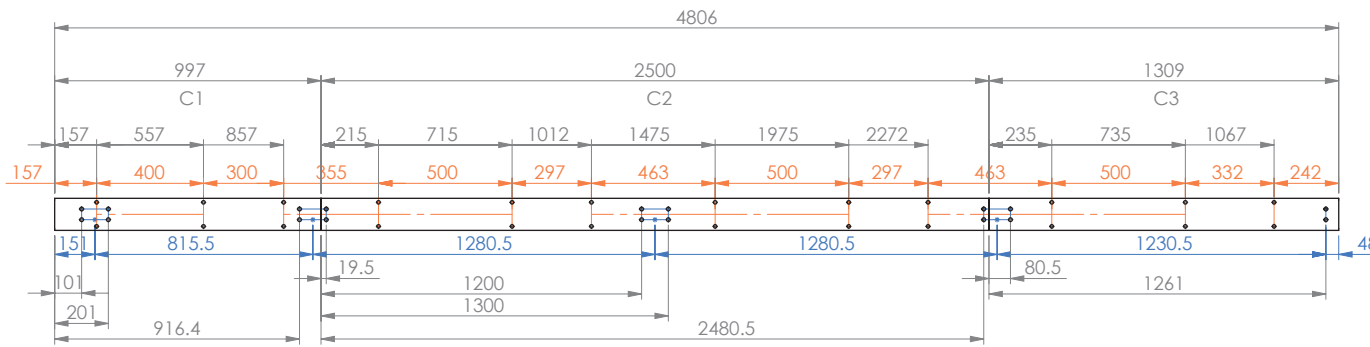
B.  
12 off Req'd  Rev B  
B2 extended by 460.5  
+ Additional holes



C  
6 off Req'd



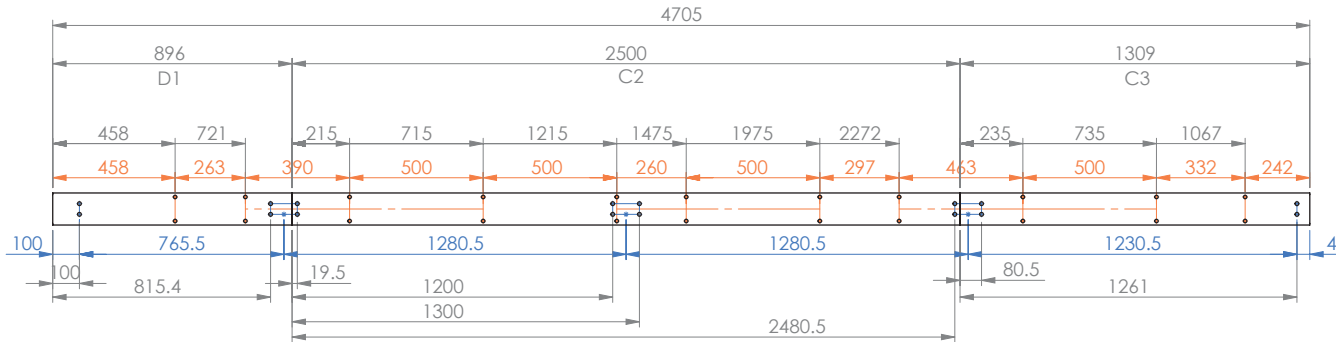
Rev B  
Holes Adjusted



D  
6 off Req'd



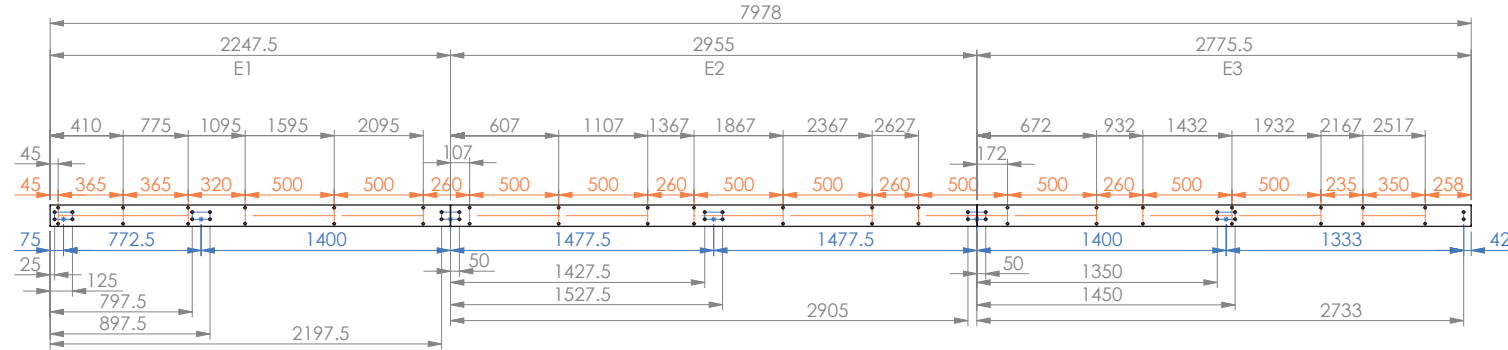
Rev B  
Holes Adjusted



E  
6 off Req'd



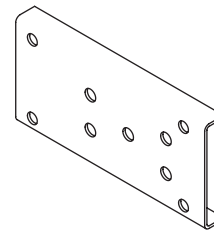
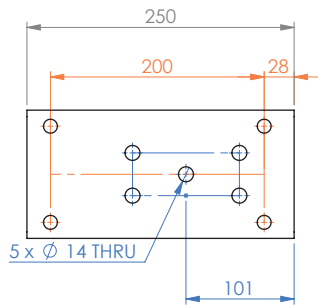
Rev B  
700mm From  
LH on E1  
Holes Adjusted



F  
6 off Req'd

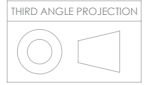


Rev B  
70mm From LH



GENERAL DIMM TOLERANCES EXCEPT WHERE STATED  
GENERAL ±2.0mm Length / ±1.0mm Hole/Hole  
ANGULAR ±0°30'  
ALL DIMENSIONS IN MILLIMETRES  
UNLESS OTHERWISE STATED  
6mm Fillet Weld (z) WPS1  
UNLESS OTHERWISE STATED

DO NOT SCALE  
IF IN DOUBT PLEASE ASK



CLIENT:  
**Spence Construction**

CONTRACT TITLE:  
**Blackhorse Road Station**

DRAWING TITLE:  
**Cladding Fixing Channels**

CONTRACT No. <b>4848</b>	QUOTATION No. <b>12221</b>
-----------------------------	-------------------------------

DRAWING No.  
**4848-02-04**

DRAWN BY <b>KM</b>	CHECKED BY
-----------------------	------------

FIRST ISSUE DATE <b>18/04/2018</b>	SHEET <b>3 of 3</b>
---------------------------------------	------------------------

SCALE <b>1:25</b>	SHEET SIZE <b>A3 Landscape</b>
----------------------	-----------------------------------

Revision <b>A</b>	12/06/2018	KM
Channels Adjusted for Framework change		

Revision <b>B</b>	09/08/2018	KM
Updated following site change		

Revision <b>C</b>		
----------------------	--	--

Revision <b>D</b>		
----------------------	--	--

Revision <b>E</b>		
----------------------	--	--

Revision <b>F</b>		
----------------------	--	--

CLIENT APPROVED:

EN 1090 EXC2	YES	NO
--------------	-----	----

NDT Req'd ?	YES	NO
-------------	-----	----

**ASSESMONT**<sup>UD</sup>  
STEEL FABRICATION & INSTALLATION  
SHOT BLASTING & POWDER COATING

The copyright in this drawing is owned by Assesmont Ltd.  
It may not be published or reproduced in any material form  
without the express written consent of the Company.